

Date: Friday, 20/10/2006 2:32:00 PM
User: Linda Lacelle

Process Sheet

Split 20-10-27

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 29087-2
Estimate Number : 12557
P.O. Number : N/A
This Issue : 20/10/2006 S.O. No. : N/A
Prsht Rev. : NC
First Issue : 20/10/2006 Type : MACHINED PARTS
Previous Run :
Written By :
Checked & Approved By :
Comment : Est Rev:A 06.10.20 New issue ec

Drawing Name : REPLACEMENT SHIM KIT

Part Number : D412698021
Drawing Number : N/A
Project Number : N/A
Drawing Revision : N/A
Material : N/A
Due Date : 11/11/2006

Qty: 5 Um: Each

PTC
Last
Page

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-698-021 CHG001

2.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

MAKE D3238-1 (3 PER KIT)

PER DRWG D3238 REV.A

M 06 10 20

3

3/15

3.0 M2024T3S080 2024-T3 .080 sheet



Comment: Qty.: 0.0360 sf(s)/Unit Total: 0.1800 sf(s)

2024-T3 .080 sheet

M 18481 M 06 10 26

4.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

MAKE D3238-3 (1 PER KIT)

PER DRWG D3238 REV.A

M 06 10 26

3/15

5.0 M2024T3S080 2024-T3 .080 sheet



Comment: Qty.: 0.0120 sf(s)/Unit Total: 0.0600 sf(s)

2024-T3 .080 sheet

M 18481 M 06 10 25

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: REPLACEMENT SHIM KIT

Job Number: 29087

Part Number: D412698021

Job Number:



Seq. #: Machine Or Operation: Description :

6.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
MAKE D3238-5 (2 PER KIT)
PER DRWG D3238 REV.A

ml 06 10 25

(2)



7.0 M2024T3S080 2024-T3 .080 sheet



Comment: Qty.: 0.0240 sf(s)/Unit Total: 0.1200 sf(s)
2024-T3 .080 sheet

ml 18481

ml 06 10 26

8.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
MAKE D3238-11 (6 PER KIT)
PER DRWG D3238 REV.A

ml 06 10 27

(6)



9.0 M5052H32S020 5052-H32 .020 Sheet



Comment: Qty.: 0.0720 sf(s)/Unit Total: 0.3600 sf(s)
5052-H32 .020 Sheet

ml 3019

ml 06 10 27

10.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
MAKE D3238-13 (2 PER KIT)
PER DRWG D 3238 REV.A

ml 06 10 27

(2)



11.0 M5052H32S020 5052-H32 .020 Sheet



Comment: Qty.: 0.0240 sf(s)/Unit Total: 0.1200 sf(s)
5052-H32 .020 Sheet

ml 3019

ml 06 10 27

12.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
MAKE D3238-15 (4 PER KIT)
PER DRWG D3238 REV.A

ml 06 10 27

(4)



May, 20/10/2006 2:32:00 PM
Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: REPLACEMENT SHIM KIT

Job Number: 29087

Part Number: D412698021

Job Number:



Seq. #:

Machine Or Operation:

Description:

13.0

M5052H32S020

5052-H32 .020 Sheet



Comment: Qty.: 0.0480 sf(s)/Unit Total: 0.2400 sf(s)

5052-H32 .020 Sheet

M 3019 M 06 10 27

14.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

06-10-27 (Kit)

15.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-698-021

3 X D3238-1 B 29087

1 X D3238-3 B 29087

2 X D3238-5 B 29087

6 X D3238-11 B 29087

2 X D3238-13 B 29087

4 X D3238-15 B 29087

Location:

PPP Rev:

u 06-10-27

16.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

06-10-27 (D)

17.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

06-10-27 (D)

Job Completion



u 06-10-27

14b

acid etch + electrode

06-10-27 (Kit)

14c

QC3

06-10-27

(Kit)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
16/10/27	140	Took 1 kit from original w/o This w/o 1 kit original - 4 kits.	J	16-10-27	1		J 16/10/27

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries